

# Work Order ID 113476

February-19-14 7:59:01 AM

**\*113476\***

Page 1

Item ID: D350-567-031

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Item Name: Interior Window For -015 & -025

Stop

**\*NS2\***

Start Date: 2/19/14 Start Qty: 3.00

**\*3\***

*Label only*

Cust Item ID:

Required Date: 2/21/14 Req'd Qty: 3.00

**\*3\***

Customer:

Reference:

Approvals:

Process Plan: *[Signature]*

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D350-567

E

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo *1/10*

0.00

DAS  
6  
9-89

*14-2-24*

*3x*

*MPS 11-02-19*

Doc.Control -USB or Paperwork

Photocopy blue file and create labels per PPP D350-567-031 chg001

110

0.00

**\*110\***

Packaging

Packaging

Memo

0.00

Packaging

Pick Packing Kit

*3x*

DAS  
28  
9-89

*14-02-19*

\*\*\*ENSURE DT 8439 TEMPLATE IS INCLUDED\*\*\*

DAS  
31  
9-89

120

0.00

**\*120\***

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

DAS  
6  
9-89

*14-2-24*

*3x*

Quality Control

# Work Order ID 113476

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**\*113476\***

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Item ID: D350-567-031

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Interior Window For -015 & -025

Start Date: 2/19/14 Start Qty: 3.00 **\*3\***

Cust Item ID:

Required Date: 2/21/14 Req'd Qty: 3.00 **\*3\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-031								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

14-2-24 3 DAS 6 3-89

14-02-24

14-02-24

# Picklist Print

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Work Order ID: 113476

**\*113476\***

Parent Item: D350-567-031

**\*D350-567-031\***

Parent Item Name: Interior Window For -015 & -025

Start Date: 2/19/14

Required Date: 2/21/14

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A new issue 08-04-25 DD verified by: LL  
IPP Rev:B 08-10-07 as per revD DD verified by:  
13.10.15 AS PER IIN REV.E DD VERF:JLM

IPP REV:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN526C632R12 <b>*AN526C632R12*</b> Screw DAS 6 9-89		Purchased	No			120	Each	221.0000	8	24		DAS 28 9-89	14-02-19
				<u>Location</u>				<u>Loc Qty</u>					
				ST346				221					
				m126474				100					
				m127817				121					
D2463 <b>*D2463*</b> 1/2" Seal (\$Per Foot) DAS 6 9-89		Manufactured	No			120	f	110.2600	375	12		DAS 28 9-89	14-02-19
				<u>Location</u>				<u>Loc Qty</u>					
				ST402				110.26					
				107987				110.26					
(D2463-0450) CUT (1) AT 45.00" ASPER DWG ***PER KIT***													
D3210-1 <b>*D3210-1*</b> Doubler For Interior Window -015 & -025 DAS 6 9-89		Manufactured	No			120	Each	7.0000	1	3		DAS 28 9-89	14-02-19
				<u>Location</u>				<u>Loc Qty</u>					
				ST210				7					
				108652				7					

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Work Order ID: 113476

Parent Item: D350-567-031

Parent Item Name: Interior Window For -015 & -025

\*113476\*

\*D350-567-031\*

Start Date: 2/19/14

Required Date: 2/21/14

Start Qty: 3.00

Required Qty: 3.00

D3211-1  
\*D3211-1\*

Bracket For Interior Window For -015 & -025

Manufactured No

120 Each

22.0000

3

DAS  
6  
9-89

Location

Loc Qty

Loc Code

ST211

4

105130

4

ST212

7

105130

7

ST214

11

105130

11

DAS  
28  
9-89

14-02-19

DAS  
31  
9-89

3x

D3212-1  
\*D3212-1\*

Replacement Interior Window For -015 & -025

Manufactured No

120 Each

0.0000

3

DAS  
6  
9-89

\*\*

108513(3x)  
113476

DAS  
28  
9-89

DAS  
31  
9-89

D3213-041

Manufactured No

120 Each

10.0000

3

\*D3213-041\*

Replacement Interior Door For -015 & -025

DAS  
6  
9-89

Location

Loc Qty

Loc Code

ST211

10

106249

3

108100

5

109572

2

DAS  
28  
9-89

DAS  
31  
9-89

1x  
2x

DT8439

Manufactured No

120 Each

0.0000

3

\*DT8439\*

TEMPLATE

\*\*

DAS  
31  
9-89

DAS  
6  
9-89

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Shop Packet Print

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Work Order ID: 113476

Parent Item: D350-567-031

Parent Item Name: Interior Window For -015 & -025

\*113476\*

\*D350-567-031\*

Start Date: 2/19/14

Required Date: 2/21/14

Start Qty: 3.00

Required Qty: 3.00

MS20470AD4-5

Purchased

No

120

Each

1,757.000

120

DAS

28

9-89

14-02-19

\*MS20470AD4-5\*

RIVET, UNIVERSAL HEAD

DAS  
3  
9-89

Location

Loc Qty

Loc Code

GA

395

m126926

395

ST336

1362

m126926

1362

120

Each

1,959.000

270

DAS

28

9-89

DAS  
31  
9-89

MS20470AD4-6

Purchased

No

\*MS20470AD4-6\*

RIVET

DAS  
6  
9-89

Location

Loc Qty

Loc Code

GA

766

118927

766

ST336

1193

m127831

1193

120

Each

5,753.000

60

DAS

28

9-89

DAS  
31  
9-89

MS20470AD4-7

Purchased

No

\*MS20470AD4-7\*

Rivet, Universal Head

DAS  
6  
9-89

Location

Loc Qty

Loc Code

ST336

3060

123525

1760

m128228

1300

ST509

2693

124231

2693

DAS  
31  
9-89

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Parent Item Name: Interior Window For -015 & -025

\*113476\*

\*D350-567-031\*

Start Date: 2/19/14

Required Date: 2/21/14

Start Qty: 3.00

Required Qty: 3.00

MS21042L06

Purchased

No

120

Each

288.0000

8 24

\*MS21042I 06\*

Nut

DAS  
6  
9-89

Location

Loc Qty

Loc Code

ST314

288

88

200

m127304

m127831

120

Each

238.0000

8 24

NAS1149DN632J

Purchased

No

\*NAS1149DN632I\*

Washer

DAS  
28  
9-89

14-02-19

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST293

238

138

100

M126084

M127255

DAS  
28  
9-89

DAS  
31  
9-89

DAS  
6  
9-89

## 5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1		D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
					D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
					D2463-0860	NEOPRENE SEAL
	9				2600-6	1/4 TURN FASTENER
	9				2600-LW	WASHER
	9				212-12	RECEPTACLE
	22				AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44				AN960JD8	WASHER
	22				MS21042L08	NUT (OR MS21042-08)
	18				MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
					D2463-0450	NEOPRENE SEAL
					D3210	DOUBLER
					D3211	BRACKET
					D3212	FLOOR WINDOW
					D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9		AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9		AN960JD6	WASHER
			9		MS21042L06	NUT (OR MS21042-06)
			2		MS20470AD4-5	RIVET
			115		MS20470AD4-6	RIVET
			15		MS20470AD4-7	RIVET

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Revision: E

Date: 13.08.15